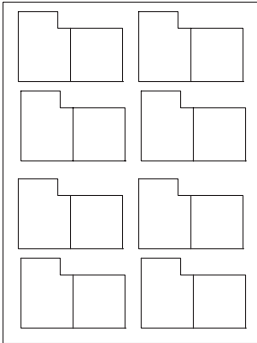


Prepare for Installation

Make sure you have these items:

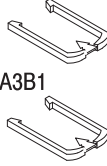
I/O-group-label set (cat. no. 1771-XB)



Hardware kit (cat. no. 1771-RK)

plastic keying bands
(number depends on size of chassis)

- 9 1771-A1B
- 18 1771-A2B
- 27 1771-A3B, 1771-A3B1
- 36 **1771-A4B**



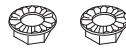
1 star washer



1 cup washer



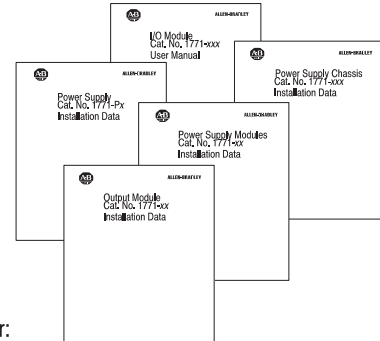
4 flat washers



2 #10-32 nuts
with captive lock washers

Documentation

(if you are installing I/O modules or power supplies)



for your:

- programmable controller or I/O adapter module
- external power supply and/or power supply chassis
(if you are using external power supplies)
- communication modules and/or I/O modules
- power-supply modules

Allow Sufficient Mounting Space

For these mounting dimensions	See page
I/O chassis	6
I/O chassis with external power supply	7

Make sure you meet these minimum spacing requirements.