

Application Note

1606-XL BUFFER

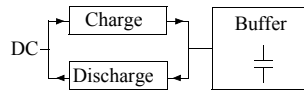
- World-wide approvals () for industry
- Buffering for 24V loads
- Guaranteed hold-up time: 0.2s/20A to 3.6s/1A

- Fit for industrial use: Energy storage in electrolytic caps., no accumulators
- Clear status indication by Status LED and signalling terminals

The buffer unit is a supplementary device for regulated DC 24V power supplies. It buffers load currents during typical mains faults and switching events or load peaks.

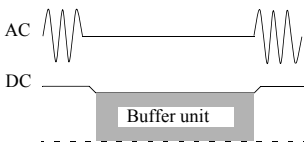
Working principle

In times when the power supply provides sufficient voltage, the buffer unit stores energy in integrated electrolytic capacitors. In case of a mains voltage fault, this energy is released again in a regulated process.



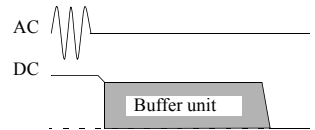
Bridges mains faults without interruption

Statistics show that 80 percent of all mains faults last less than 0.2s. These mains faults are completely bridged by the buffer unit and will have no influence on the DC power. This increases the reliability of the system as a whole.



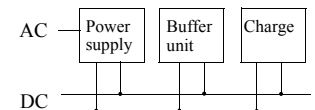
Extended hold-up time

Once the main power fails or is switched off, the buffer unit will continue to provide the load current for a defined period of time. Process data can be saved and processes can be terminated before the DC power switches off. Controlled restarts are subsequently possible.



Easy to handle, expandable and maintenance-free

The buffer unit does not require any control wiring. It can be added parallel to the load circuit at any given point. Any given number of buffer units can be switched parallel to increase the output capacity or the hold-up time. The dual terminals allow for easy wiring. In addition, there is a housing connection.



Short Overview - Technical Data

Rated voltage	DC 24V
Voltage range	DC 24...28.8V
Buffered voltage	selectable by front jumper setting Vin -1V: 23 - 27.8V (variable threshold) 22.5V fixed: 22.5V (fixed threshold)
Reversed power immunity	max. +35V
Protection against polarity reversal	max. -35V
Charging current	<600mA
Buffering current	0...20A
Current limitation (Buffer operation)	>20A
Charging time	18...27s
Hold-up time	
• guaranteed	0.2s (22.5V/20A), 3.6s (22.5V/1A)
• typical	0.31s (22.5V/20A), 4s (22.5V/1.6A)

Short Overview - Technical Data

Idling input current	typ. 80mA
Power dissipation	typ. 1.9W
Degree of protection	IP20 (EN 60529)
Dimensions (W x H x D)	64mm x 124mm x 102mm (without DIN rail)
Weight	740g

Safety

Terminal voltage	SELV, IEC/EN 60950
Classification	PELV (IEC364-4-41) PELV (EN50178) PELV (EN 60204)
Isolation resistance	5MΩ (terminal-housing)
Degree of protection	IP20 (EN 60529)
Penetration protection	> 3.5 x 3.5 mm
Internal fusing	none
Galvanic isolation to signal path	500V

Technical Data

Buffer Charging

Charging delay time	typ. 4s
Charging current	0.4...0.6A
Charging time	18...27s

Buffer Operation

Rated output current	20A
Current limitation	>20A
Hold-up time	see diagram
• guaranteed	0.2s (22.5V/20A), 3.6s (22.5V/1A)
• typical	0.31s (22.5V/20A), 4s (22.5V/1.6A)

Activation threshold

“22.5V fixed” Buffering starts if terminal voltage <22.5V, voltage is kept at 22.5V.

“Vin -1V” Buffering starts if terminal voltage decreases by more than 1V, faster than typ. 0.54V/s. Voltage is kept at that level. Buffering ends when voltage increases once more by 1V.

Noise (spikes) <200mV_{pp} (20MHz bandwidth, 50Ω measurement, buffer operation only)

Over voltage protection limited to max. ±35V

Operation indicator Green LED (see table 'Operating modes')

Environmental Data

Temperature

- Storage/Transport -25°C...+85°C
- Operation -10°C...+70°C (measured at 25mm below the unit)
- Derating not necessary
- Cooling natural convection

Humidity 5...95% (condensation not permissible)

Vibration

- Sinus 2 – 17.8Hz: ±1.6mm
17.8Hz – 500Hz 2g (IEC 60068-2-6)
- Random 2...500Hz 0.5m² (a³) (IEC 60068-2-64)

Shock 15g/6ms and 10g/11ms (IEC 60068-2-27)

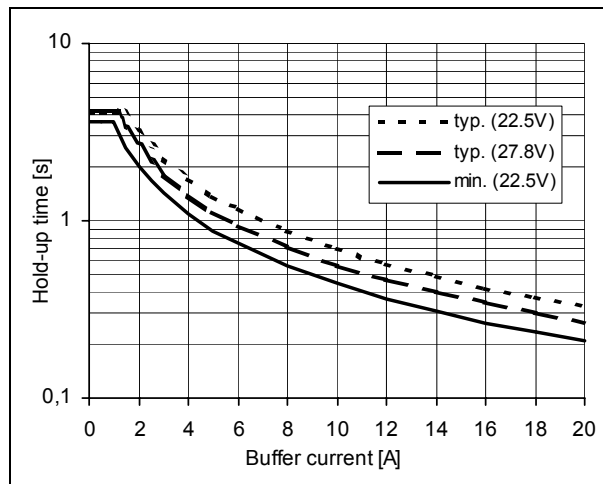
Degree of pollution 2 (EN 50178)

Installation level 2.000m above sea level

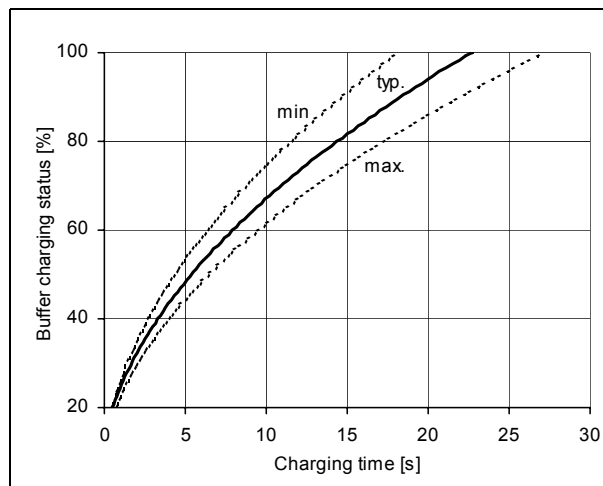
Reliability

MTBF	480.000h t.b.c. (unit on stand-by, T _{amb} = +40°C)
Life time	>42.000h calculated life expectancy (T _{amb} = +40°C)

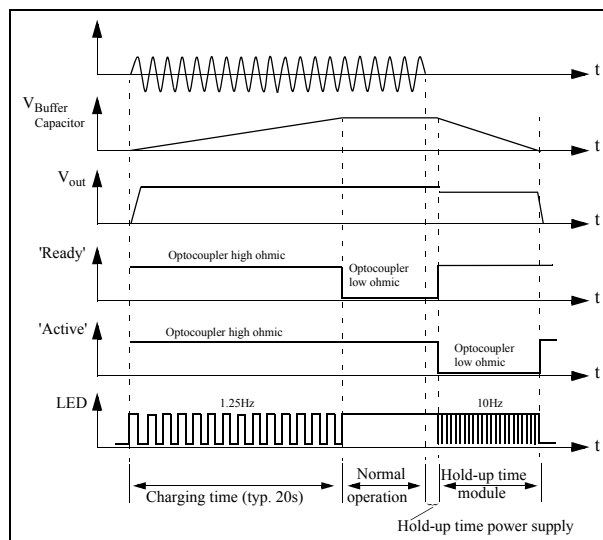
Hold-up time



Buffer charging time



Operating modes



Operating modes

	Current	Time	Status LED	Output 'Active'	Output 'Ready'	Bulk capacitor array
Buffer charging	400...600mA	18-27s	flashes 1.25Hz	blocking	blocking	charging
Stand-by	80mA	/.	steady light	blocking	low ohmic	fully charged
Buffer operation	0...20A	up to 4s	flashes 10Hz	low ohmic	blocking	discharging
Inhibit mode	15mA	/.	off	blocking	blocking	discharged
Unit not ready	15mA	/.	off	blocking	blocking	discharged

Connections

Terminals Fingertouch-proof terminals with captive screws for 5.5mm slotted screwdriver or Philips cross-recessed screwdriver No. 2

Positioning Easy to reach terminals on the front panel. Signal connectors and powers terminals are clearly separate from each other.

Screw Terminals

Wire Size Input/Output:

Stranded 20...10 AWG (0.5...4 mm²),

Solid 20...10 AWG (0.5...6 mm²)

Tightening Torque: 7 lbs in (0.8 Nm) recommended

Pluggable Termination

Wire Size Input/Output:

Solid/Stranded 22...12 AWG (0.2...2.5 mm²)

Tightening Torque: 3 lbs in (0.4 Nm) recommended

Ferrules admissible

Stripping length 7mm

Front Elements, Operating Indicators and Elements

⊕	Positive power in/out (twice)
⊖	Negative power in/out (twice)
Chassis Ground \nearrow	Possibility to connect housing to ground

'Back-up Threshold'

- Jumper pos. 2-3 (or missing) Backup voltage: DC 22.5V fixed
- Jumper pos. 1-2 Backup voltage, variable: $V_{in} - 1V$; backup activation on drop faster than typ. 0.54V/s and >1V

LED 'Status'

- Off Buffers are discharged, no external voltage or external voltage <22.5V
- Flashes (1.25Hz) Buffer capacitors are charging
- On Unit ready for operation, buffer is fully charged
- Flashes (10Hz) Unit is buffering

Electromagnetic Compatibility(EMC)

Emissions EN 50081-1 (also includes EN 50081-2) radiated noise and interference voltage on DC lines (acc. to App. A, EN 50081-1)

Immunity EN 61000-6-2 (also includes EN 55024)

- Electrostatic Discharge (ESD) EN 61000-4-2, Level 4 (withstands 8kV direct discharge, 15kV air discharge; DIN rail earthed)
- Electromagnetic radiated fields EN 61000-4-3, Level 3 (10V/m) ENV 50204 (10V/m)
- Burst, coupled to: EN 61000-4-4, Level 3 (2 kV)
 - DCout lines
- Surge transients EN 61000-4-5
 - Differential mode 500V
 - (+ → housing,
 - → housing)
 - Common mode 500V
 - (+ →)
- Conducted noise immunity EN 61000-4-6, Level 3 (10V, 150kHz...80MHz)

Approvals and Declarations of Conformity

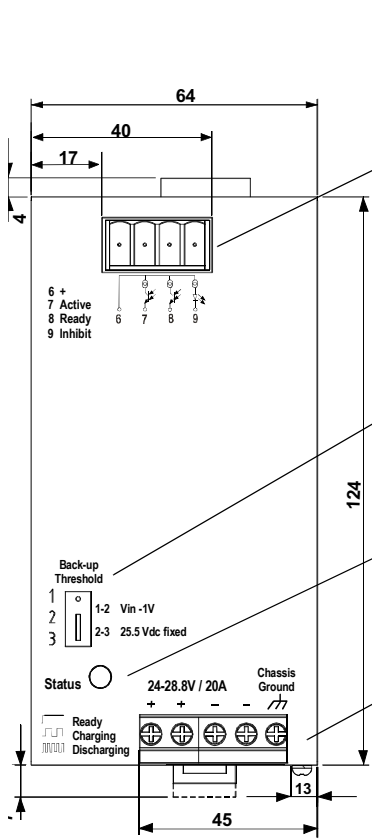
Under preparation: All major **safety approvals**:

EU (EN 60950), USA (UL 60950 recognized, UL 508 LISTED), Canada (CAN/CSA-C22.2 No. 60950 [cUR], CAN/CSA-C22.2 No. 14 [cUL])

This unit has the following **declarations of conformity**:

Europe (CE acc. to EMC and low voltage directive)

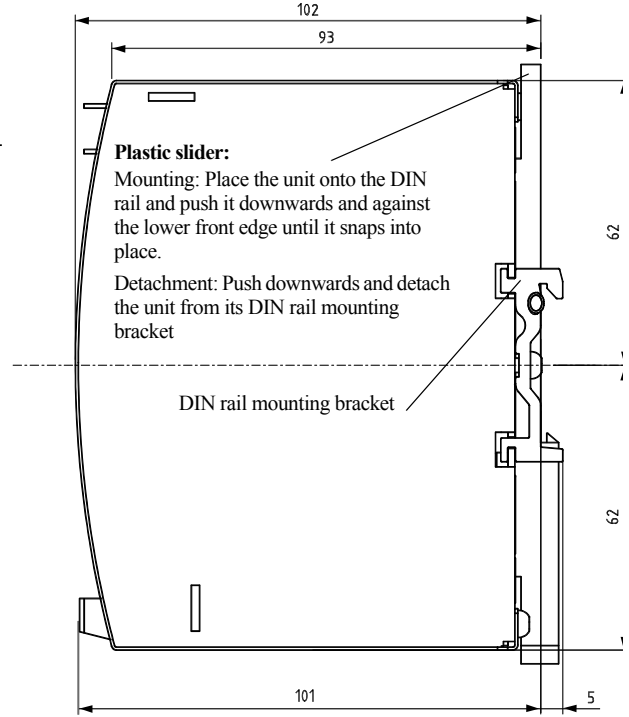
Operating indicators and elements



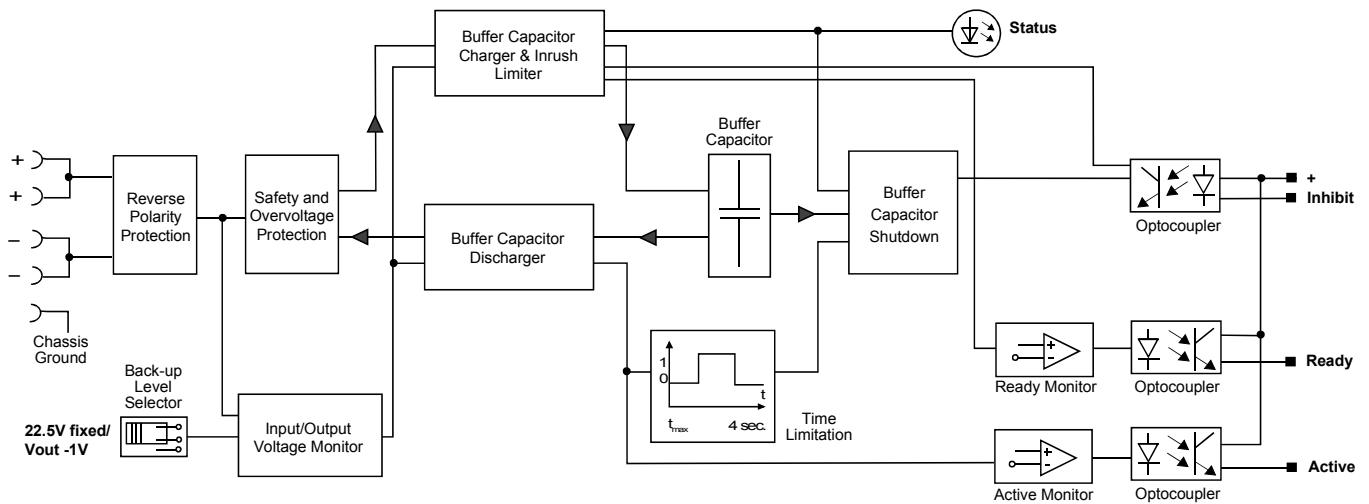
- Signaling terminals:**
- 7 Active: unit is buffering
 - 8 Ready: unit is on stand-by
 - 9 Inhibit: initiates buffer discharging, inhibits recharging of capacitor array

- Jumper back-up threshold:**
- Pos. 1-2: variable: $V_{in} - 1V$. Buffering if voltage decreases faster than typ. 0.54V/s and $> 1V$
 - Pos. 2-3: DC22.5V fixed. Voltage buffering starts at $V_{in} < 22.5V$

Status LED
Indicates charge status of buffer capacitor array

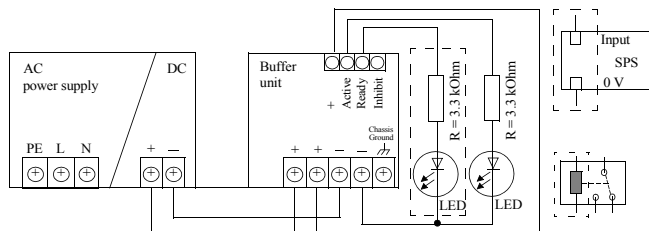


Schematic



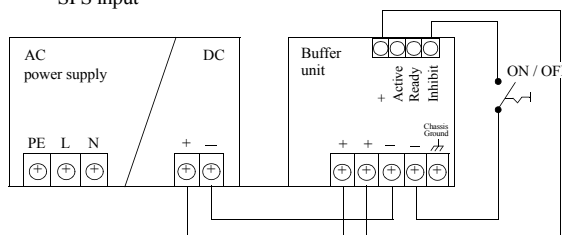
Signaling Terminals

Shared ⊕signal →signal (e.g. Inhibit)	DC 35V max.
Signal outputs • 7 – Active	Optocoupler low ohmic, while buffer capacitors are discharging low ohmic, when buffer is fully charged
Current	10mA max. permissible
Voltage drop across opto coupler	0.9V/1mA...3V/5mA (while low ohmic)
Leakage current	<100μA (while optocoupler blocks)
Signal input • 9 – Inhibit	Optocoupler 'High' input signal initiates unit shutdown and buffer discharge
Shutdown threshold	>7...10V
Input current	<4mA
Isolation voltage	AC 500V against power path
Signal outputs and control input are protected against short-circuit, open circuit and overload.	



Signalling output variants:

- LED + R = 3.3kOhm (see above)
- Relay ($R_L = 2k\Omega$)
- SPS input



Installation Notes

Mounting position	vertical; power in/out terminals below, signal terminal above
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Admissible area of application: The buffer unit has been designed for use in panel-board installations or other building-in applications where a suitable mechanical enclosure shall be provided to fulfill the requirements for shock-hazard protection and/or protection from hazardous energy levels as well as for fire protection.

Unless otherwise stated, specifications are valid for 'Ready' state, DC 24V input voltage and +25°C ambient temperature. They are subject to change without prior notice.

www.rockwellautomation.com

Corporate Headquarters

Rockwell Automation, 777 East Wisconsin Avenue, Suite 1400, Milwaukee, WI, 53202-5302 USA, Tel: (1) 414.212.5200, Fax: (1) 414.212.5201

Headquarters for Allen-Bradley Products, Rockwell Software Products and Global Manufacturing Solutions

Americas: Rockwell Automation, 1201 South Second Street, Milwaukee, WI 53204-2496 USA, Tel: (1) 414.382.2000, Fax: (1) 414.382.4444

Europe: Rockwell Automation SA/NV, Vorstlaan/Boulevard du Souverain 36-BP 3A/B, 1170 Brussels, Belgium, Tel: (32) 2 663 0600, Fax: (32) 2 663 0640

Asia Pacific: Rockwell Automation, 27/F Citicorp Centre, 18 Whitfield Road, Causeway Bay, Hong Kong, Tel: (852) 2887 4788, Fax: (852) 2508 1846

Headquarters for Dodge and Reliance Electric Products

Americas: Rockwell Automation, 6040 Ponders Court, Greenville, SC 29615-4617 USA, Tel: (1) 864.297.4800, Fax: (1) 864.281.2433

Europe: Rockwell Automation, Brühlstraße 22, D-74834 Elztal-Dallau, Germany, Tel: (49) 6261 9410, Fax: (49) 6261 1774

Asia Pacific: Rockwell Automation, 55 Newton Road, #11-01/02 Revenue House, Singapore 307987, Tel: (65) 351 6723, Fax: (65) 355 1733