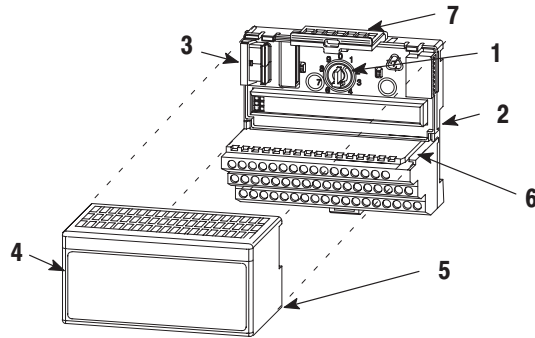




Installation Instructions

24V dc FLEX I/O 8 Sink Input Module

(Cat. No. 1794-IB8)



Module Installation

This module mounts on a 1794 terminal base unit.

1. Rotate keyswitch (1) on terminal base unit (2) clockwise to position 2 as required for this type of module.
2. Make certain the flexbus connector (3) is pushed all the way to the left to connect with the neighboring terminal base/adaptor. **You cannot install the module unless the connector is fully extended.**
3. Make sure that the pins on the bottom of the module are straight so they will align properly with the connector in the terminal base unit.

WARNING



If you remove or insert the module while the backplane power is on, an electrical arc can occur. This could cause an explosion in hazardous location installations. Be sure that power is removed or the area is nonhazardous before proceeding.

4. Position the module (4) with its alignment bar (5) aligned with the groove (6) on the terminal base.
5. Press firmly and evenly to seat the module in the terminal base unit. The module is seated when the latching mechanism (7) is locked into the module.

ATTENTION



To use this module in a complementary I/O system, refer to your Remote I/O adapter module documentation.

Important User Information

Because of the variety of uses for the products described in this publication, those responsible for the application and use of these products must satisfy themselves that all necessary steps have been taken to assure that each application and use meets all performance and safety requirements, including any applicable laws, regulations, codes and standards. In no event will Rockwell Automation be responsible or liable for indirect or consequential damage resulting from the use or application of these products.

Any illustrations, charts, sample programs, and layout examples shown in this publication are intended solely for purposes of example. Since there are many variables and requirements associated with any particular installation, Rockwell Automation does not assume responsibility or liability (to include intellectual property liability) for actual use based upon the examples shown in this publication.

Allen-Bradley publication SGI-1.1, Safety Guidelines for Application, Installation, and Maintenance of Solid-State Control (available from your local Rockwell Automation office), describes some important differences between solid-state equipment and electromechanical devices that should be taken into consideration when applying products such as those described in this publication.

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Throughout this publication, notes may be used to make you aware of safety considerations. The following annotations and their accompanying statements help you to identify a potential hazard, avoid a potential hazard, and recognize the consequences of a potential hazard.

WARNING



Identifies information about practices or circumstances that can cause an explosion in a hazardous environment, which may lead to personal injury or death, property damage, or economic loss.

ATTENTION

Identifies information about practices or circumstances that can lead to personal injury or death, property damage, or economic loss.



IMPORTANT

Identifies information that is critical for successful application and understanding of the product.

ATTENTION



Environment and Enclosure

This equipment is intended for use in a Pollution Degree 2 industrial environment, in overvoltage Category II applications (as defined in IEC publication 60664-1), at altitudes up to 2000 meters without derating.

This equipment is considered Group 1, Class A industrial equipment according to IEC/CISPR Publication 11. Without appropriate precautions, there may be potential difficulties ensuring electromagnetic compatibility in other environments due to conducted as well as radiated disturbance.

This equipment is supplied as “open type” equipment. It must be mounted within an enclosure that is suitably designed for those specific environmental conditions that will be present, and appropriately designed to prevent personal injury resulting from accessibility to live parts. The interior of the enclosure must be accessible only by the use of a tool. Subsequent sections of this publication may contain additional information regarding specific enclosure type ratings that are required to comply with certain product safety certifications.

See NEMA Standards publication 250 and IEC publication 60529, as applicable, for explanations of the degrees of protection provided by different types of enclosures. Also, see the appropriate sections in this publication, as well as the Allen-Bradley publication 1770-4.1, (“Industrial Automation Wiring and Grounding Guidelines”), for additional installation requirements pertaining to this equipment.

ATTENTION



FLEX I/O is grounded through the DIN rail to chassis ground. Use zinc plated, yellow chromated steel DIN rail to assure proper grounding. Using other DIN rail materials (e.g. aluminum, plastic, etc.) which can corrode, oxidize or are poor conductors can result in improper or intermittent platform grounding.

ATTENTION**Preventing Electrostatic Discharge**

This equipment is sensitive to electrostatic discharge, which can cause internal damage and affect normal operation. Follow these guidelines when you handle this equipment:

- Touch a grounded object to discharge potential static.
- Wear an approved grounding wriststrap.
- Do not touch connectors or pins on component boards.
- Do not touch circuit components inside the equipment.
- If available, use a static-safe workstation.
- When not in use, keep modules in appropriate static-safe packaging.

ATTENTION

Remove field-side power before removing or inserting this module. This module is designed so you can **remove and insert it under backplane power**. When you remove or insert a module with field-side power applied, an electrical arc may occur. An electrical arc can cause personal injury or property damage by:

- sending an erroneous signal to your system's field devices causing unintended machine motion
- causing an explosion in a hazardous environment

Repeated electrical arcing causes excessive wear to contacts on both the module and its mating connector. Worn contacts may create electrical resistance.

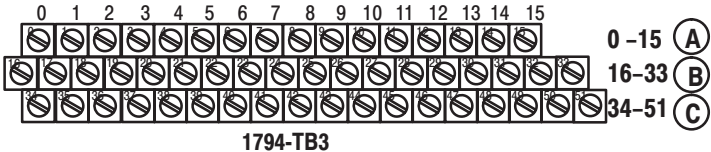
Wiring to a 1794-TB3 or -TB3S Terminal Base Unit

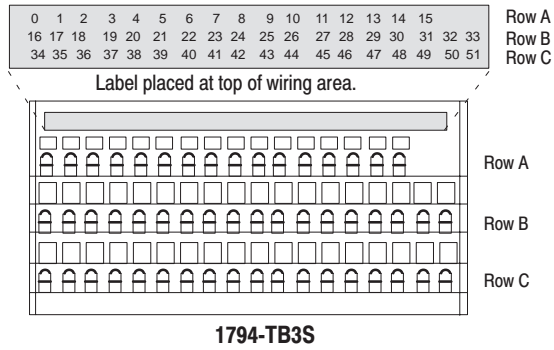
WARNING



If you connect or disconnect wiring while the field side power is on, an electrical arc can occur. This could cause an explosion in hazardous location installations. Be sure that power is removed or the area is nonhazardous before proceeding.

1. Connect individual wiring to numbered terminals on the **0–15** row (**A**) as indicated in the table below.
2. Connect the associated +V dc power lead of the input device to the corresponding terminal on the 34–51 row (**C**) for each input as indicated in the table below. (The +V dc power terminals of row (**C**) are internally connected together.)
3. Connect the associated input common (3-wire devices only) to the corresponding terminal on the 16-33 row (**B**) for each input as indicated in the table below. (Commons are internally connected together.)
4. Connect +V dc power to terminal 34 on the **34–51** row (**C**).
5. Connect dc return to terminal 16 on the **16–33** row (**B**).
6. If daisy-chaining +V power to the next terminal base unit, connect a jumper from terminal 51 (+V dc) on this base unit to terminal 34 on the next base unit.
7. If daisy-chaining –V common to the next terminal base unit, connect a jumper from terminal 33 (–V common) on this base unit to terminal 16 on the next base unit.





ATTENTION

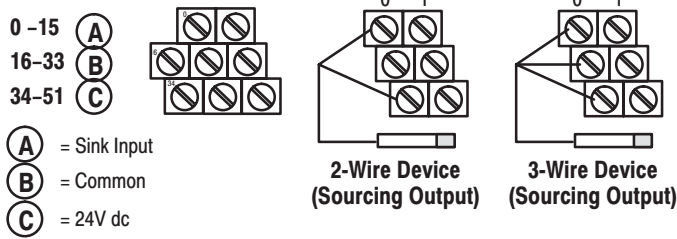
Total current draw through the terminal base unit is limited to 10A. Separate power connections to the terminal base unit may be necessary.



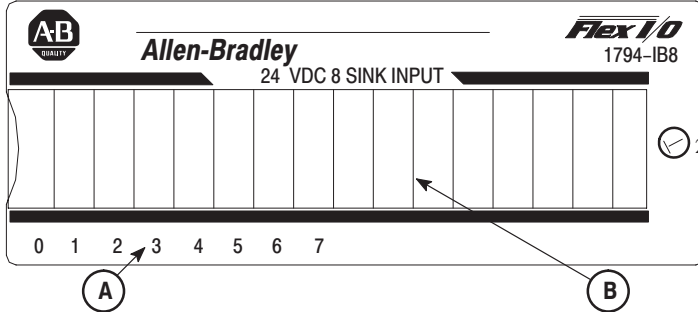
Input	Input Terminal	Voltage Terminal	Common Terminal ¹
Input 0	A-0	C-35	B-17
Input 1	A-1	C-36	B-18
Input 2	A-2	C-37	B-19
Input 3	A-3	C-38	B-20
Input 4	A-4	C-39	B-21
Input 5	A-5	C-40	B-22
Input 6	A-6	C-41	B-23
Input 7	A-7	C-42	B-24
+V dc	C-34 thru C-51 (1794-TB3, -TB3S)		
Common	B-16 thru B-33		

¹ 3-wire devices only

2-wire and 3-wire Inputs to the 1794-IB8 FLEX I/O Module (-TB3 shown)



Indicators



- A = Status indicators – yellow – show status of individual inputs.
- B = Insertable label for writing individual input designations.

Memory Map

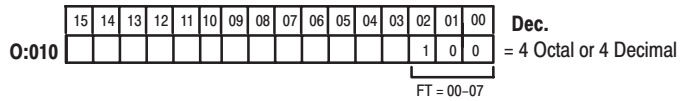
Dec.	15	14	13	12	11	10	09	08	07	06	05	04	03	02	01	00
Read	Not used								D 7	D 6	D 5	D 4	D 3	D 2	D 1	D 0
Write	Not used													DT 00-07		

Where: D = Input
DT = Input Delay Time

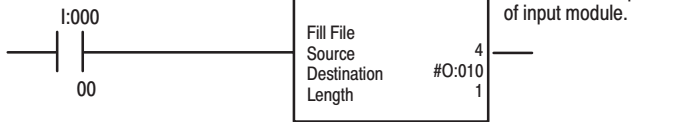
Setting the Input Filter Time

You can select the input filter time (FT) for channels 00 through 07. Select the input delay time by setting the corresponding bits in the **output** image table (complementary word) for the module.

For example, to set a filter time of 4ms for a dc input module at address rack 1, module group 0, set bits, 02, 01, and 00 as shown below.



Write Filter Time on system startup.




Input Filter Times

Bits			Description	Selected Filter Time
02	01	00		
0	0	0	Filter Time 0 (default)	256µs
0	0	1	Filter Time 1	512µs
0	1	0	Filter Time 2	1ms
0	1	1	Filter Time 3	2ms
1	0	0	Filter Time 4	4ms
1	0	1	Filter Time 5	8ms
1	1	0	Filter Time 6	16ms
1	1	1	Filter Time 7	32ms


The following information applies when operating this equipment in hazardous locations:

Products marked "CL I, DIV 2, GP A, B, C, D" are suitable for use in Class I Division 2 Groups A, B, C, and D Hazardous Locations and nonhazardous locations only. Each product is supplied with markings on the rating nameplate indicating the hazardous location temperature code. When combining products within a system, the most adverse temperature code (lowest "T" number) may be used to help determine the overall temperature code of the system. Combinations of equipment in your system are subject to investigation by the local Authority Having Jurisdiction at the time of installation.

WARNING 	EXPLOSION HAZARD - <ul style="list-style-type: none">• Do not disconnect equipment unless power has been removed or the area is known to be nonhazardous.• Do not disconnect connections to this equipment unless power has been removed or the area is known to be nonhazardous. Secure any external connections that mate to this equipment by using screws, sliding latches, threaded connectors, or other means provided with this product.• Substitution of components may impair suitability for Class I, Division 2.• If this product contains batteries, they must only be changed in an area known to be nonhazardous.
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Informations sur l'utilisation de cet équipement en environnements dangereux:

Les produits marqués CL I, DIV 2, GP A, B, C, D ne conviennent que une utilisation en environnements de Classe I Division 2 Groupes A, B, C, D dangereux et non dangereux. Chaque produit est livré avec des marquages sur sa plaque d'identification qui indiquent le code de température pour les environnements dangereux. Lorsque plusieurs produits sont combinés dans un système, le code de température le plus défavorable (code de température le plus faible) peut être utilisé pour déterminer le code de température global du système. Les combinaisons d'équipements dans le système sont sujettes à inspection par les autorités locales qualifiées au moment de l'installation.

AVERTISSEMENT 	RISQUE D'EXPLOSION - <ul style="list-style-type: none">• Couper le courant ou s'assurer que l'environnement est classé non dangereux avant de débrancher l'équipement.• Couper le courant ou s'assurer que l'environnement est classé non dangereux avant de débrancher les connecteurs. Fixer tous les connecteurs externes reliés à cet équipement à l'aide de vis, loquets coulissants, connecteurs filetés ou autres moyens fournis avec ce produit.• La substitution de composants peut rendre cet équipement inadapté à une utilisation en environnement de Classe 1, Division 2.• S'assurer que l'environnement est classé non dangereux avant de changer les piles.
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Specifications – 24V dc Input Module Cat. No. 1794-IB8

Number of Inputs	8, non-isolated, sinking
Module Location	Cat. No. 1794-TB3, -TB3S Terminal Base
ON-state Voltage	10V dc minimum; 24V dc nominal; 31.2V dc maximum
ON-state Current	2.0mA minimum; 8.0mA nominal at 24V dc; 12.0mA maximum
OFF-state Voltage	5.0V dc maximum
OFF-state Current	1.5mA minimum
Input Impedance	4.6K ohms maximum
Isolation Voltage	100% tested at 850V dc for 1s between user and system No isolation between individual channels
Input FilterTime Off to On On to Off	256 μ s, 512 μ s, 1ms, 2ms, 4ms, 8ms, 16ms, 32ms, 256 μ s, 512 μ s, 1ms, 2ms, 4ms, 8ms, 16ms, 32ms, 256 μ s default – Selectable thru output image table,
Flexbus Current (maximum)	20mA
Power Dissipation	3.5W Maximum @ 31.2V dc
Thermal Dissipation	Maximum 11.9 BTU/hr @ 31.2V dc
Indicators (field side indication, customer device driven)	8 yellow status indicators
Keyswitch Position	2

General Specifications

External dc Power Supply Voltage Voltage Range	24V dc nominal 10.0 to 31.2V dc (includes 5% ac ripple)
Dimensions Inches (Millimeters)	1.8H x 3.7W x 2.1D (45.7 x 94.0 x 53.3)

Specifications continued on next page.

Specifications – 24V dc Input Module Cat. No. 1794-IB8

Environmental Conditions	
Operating Temperature	IEC 60068–2-1 (Test Ad, Operating Cold) IEC 60068–2-2 (Test Bd, Operating Dry Heat) IEC 60068–2-14 (Test Nb, Operating Thermal Shock) 32 to 131°F (0 to 55°C)
Storage Temperature	IEC 60068–2-1 (Test Ab, Unpackaged, Nonoperating Cold) IEC 60068–2-2 (Test Bb, Unpackaged, Nonoperating Dry Heat) IEC 60068–2-14 (Test Na, Unpackaged, Nonoperating Thermal Shock) –40 to 185°F (–40 to 85°C)
Relative Humidity	IEC 60068–2-30 (Test Db, Unpackaged, Nonoperating Damp Heat) 5 to 95%, noncondensing
Shock Operating Nonoperating	IEC 60068–2-27 (Test Ea, Unpackaged Shock) 30g 50g
Vibration	IEC 60068–2-6 (Test Fc, Operating) 5g @ 10–500Hz
ESD Immunity	IEC 61000–4-2 4kV contact discharges 8kV air discharges
Radiated RF Immunity	IEC 61000–4-3 10V/m with 1kHz sine-wave 80% AM from 30MHz to 1000MHz
EFT/B Immunity	IEC 61000–4-4 ±2kV @ 5kHz on signal ports
Surge Transient Immunity	IEC 61000–4-5 ±1kV line–line (DM) and ±2kV line–earth (CM) on signal ports
Conducted RF Immunity	IEC 61000–4-6 10V rms with 1kHz sine wave 80% AM from 150kHz to 80MHz
Emissions	CISPR 11 Group 1, Class A (with appropriate enclosure)

Specifications continued on next page.

Specifications – 24V dc Input Module Cat. No. 1794-IB8

Enclosure Type Rating	None (open-style)	
Conductors Wire Size	12 gauge (4mm ²) stranded copper wire maximum rated at 75°C or greater 3/64 inch (1.2mm) insulation maximum	
Category	2 ¹	
Certifications (when product is marked)	UL	UL Listed Industrial Control Equipment
	UL	UL Listed for Class I, Division 2 Group A, B, C and D Hazardous Locations
	CSA	CSA Certified Process Control Equipment for Class I, Division 2 Group A, B, C, D Hazardous Locations
	CE ²	European Union 89/336/EEC EMC Directive, compliant with: EN 61000-6-4, Industrial Emissions EN 50082-2, Industrial Immunity EN 61326, Meas./Control/Lab., Industrial Requirements EN 61000-6-2, Industrial Immunity
	C-Tick ²	Australian Radiocommunications Act, compliant with: AS/NZS 2064, Industrial Emissions

¹ You use this conductor category information for planning conductor routing as described in the system level installation manual.

² See the Product Certification link at www.ab.com for Declarations of Conformity, Certificates and other certification details



With major offices worldwide. 

World Headquarters,
Allen-Bradley,
1201 South Second Street,
Milwaukee, WI 53204 USA,
Tel: (1) 414 382-2000 Fax: (1) 414 382-4444