

# *Installation Instructions*

## **FLEX I/O 8 Output HART Analog Module**

Catalog Number 1794-OE8H, Series B

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### Important User Information

Solid state equipment has operational characteristics differing from those of electromechanical equipment. Safety Guidelines for the Application, Installation and Maintenance of Solid State Controls (Publication SGI-1.1 available from your local Rockwell Automation sales office or online at <http://literature.rockwellautomation.com>) describes some important differences between solid state equipment and hard-wired electromechanical devices. Because of this difference, and also because of the wide variety of uses for solid state equipment, all persons responsible for applying this equipment must satisfy themselves that each intended application of this equipment is acceptable.





In no event will Rockwell Automation, Inc. be responsible or liable for indirect or consequential damages resulting from the use or application of this equipment.

The examples and diagrams in this manual are included solely for illustrative purposes. Because of the many variables and requirements associated with any particular installation, Rockwell Automation, Inc. cannot assume responsibility or liability for actual use based on the examples and diagrams.

No patent liability is assumed by Rockwell Automation, Inc. with respect to use of information, circuits, equipment, or software described in this manual.

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Throughout this manual, when necessary, we use notes to make you aware of safety considerations.

<b>WARNING</b> 	Identifies information about practices or circumstances that can cause an explosion in a hazardous environment, which may lead to personal injury or death, property damage, or economic loss.
<b>IMPORTANT</b>	Identifies information that is critical for successful application and understanding of the product.
<b>ATTENTION</b> 	Identifies information about practices or circumstances that can lead to personal injury or death, property damage, or economic loss. Attentions help you identify a hazard, avoid a hazard and recognize the consequences.
<b>SHOCK HAZARD</b> 	Labels may be on or inside the equipment (for example, drive or motor) to alert people that dangerous voltage may be present.
<b>BURN HAZARD</b> 	Labels may be on or inside the equipment (for example, drive or motor) to alert people that surfaces may reach dangerous temperatures.

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## Environment and Enclosure

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**ATTENTION**

This equipment is intended for use in a Pollution Degree 2 industrial environment, in overvoltage Category II applications (as defined in IEC 60664-1), at altitudes up to 2000 m (6562 ft) without derating.

This equipment is considered Group 1, Class A industrial equipment according to IEC/CISPR 11. Without appropriate precautions, there may be difficulties with electromagnetic compatibility in residential and other environments due to conducted and radiated disturbances.

This equipment is supplied as open-type equipment. It must be mounted within an enclosure that is suitably designed for those specific environmental conditions that will be present and appropriately designed to prevent personal injury resulting from accessibility to live parts. The enclosure must have suitable flame-retardant properties to prevent or minimize the spread of flame, complying with a flame spread rating of 5VA, V2, V1, V0 (or equivalent) if non-metallic. The interior of the enclosure must be accessible only by the use of a tool. Subsequent sections of this publication may contain additional information regarding specific enclosure type ratings that are required to comply with certain product safety certifications.

In addition to this publication, see:

- Industrial Automation Wiring and Grounding Guidelines, for additional installation requirements, Allen-Bradley publication [1770-4.1](#).
- NEMA Standards 250 and IEC 60529, as applicable, for explanations of the degrees of protection provided by different types of enclosure.

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**WARNING**

If you insert or remove the module while backplane power is on, an electrical arc can occur. This could cause an explosion in hazardous location installations. Be sure that power is removed or the area is nonhazardous before proceeding.

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### ATTENTION



This product is grounded through the DIN rail to chassis ground. Use zinc plated yellow-chromate steel DIN rail to assure proper grounding. The use of other DIN rail materials (for example, aluminum or plastic) that can corrode, oxidize, or are poor conductors, can result in improper or intermittent grounding. Secure DIN rail to mounting surface approximately every 200 mm (7.8 in.) and use end-anchors appropriately.

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## Prevent Electrostatic Discharge

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### ATTENTION



This equipment is sensitive to electrostatic discharge, which can cause internal damage and affect normal operation. Follow these guidelines when you handle this equipment:

- Touch a grounded object to discharge potential static.
  - Wear an approved grounding wriststrap.
  - Do not touch connectors or pins on component boards.
  - Do not touch circuit components inside the equipment.
  - Use a static-safe workstation, if available.
  - Store the equipment in appropriate static-safe packaging when not in use.
- 



### ATTENTION



To comply with the CE Low Voltage Directive (LVD), all connected I/O must be powered from a source compliant with the following:  
Safety Extra Low Voltage (SELV) or Protected Extra Low Voltage (PELV).

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## North American Hazardous Location Approval

<p><b>The following information applies when operating this equipment in hazardous locations:</b></p>	<p><b>Informations sur l'utilisation de cet équipement en environnements dangereux:</b></p>
<p>Products marked "CL I, DIV 2, GP A, B, C, D" are suitable for use in Class I Division 2 Groups A, B, C, D, Hazardous Locations and nonhazardous locations only. Each product is supplied with markings on the rating nameplate indicating the hazardous location temperature code. When combining products within a system, the most adverse temperature code (lowest "T" number) may be used to help determine the overall temperature code of the system. Combinations of equipment in your system are subject to investigation by the local Authority Having Jurisdiction at the time of installation.</p>	<p>Les produits marqués "CL I, DIV 2, GP A, B, C, D" ne conviennent qu'à une utilisation en environnements de Classe I Division 2 Groupes A, B, C, D dangereux et non dangereux. Chaque produit est livré avec des marquages sur sa plaque d'identification qui indiquent le code de température pour les environnements dangereux. Lorsque plusieurs produits sont combinés dans un système, le code de température le plus défavorable (code de température le plus faible) peut être utilisé pour déterminer le code de température global du système. Les combinaisons d'équipements dans le système sont sujettes à inspection par les autorités locales qualifiées au moment de l'installation.</p>
<p><b>WARNING</b></p> 	<p><b>EXPLOSION HAZARD -</b></p> <ul style="list-style-type: none"> <li>Do not disconnect equipment unless power has been removed or the area is known to be nonhazardous.</li> <li>Do not disconnect connections to this equipment unless power has been removed or the area is known to be nonhazardous. Secure any external connections that mate to this equipment by using screws, sliding latches, threaded connectors, or other means provided with this product.</li> <li>Substitution of components may impair suitability for Class I, Division 2.</li> <li>If this product contains batteries, they must only be changed in an area known to be nonhazardous.</li> </ul>
<p><b>AVERTISSEMENT</b></p> 	<p><b>RISQUE D'EXPLOSION –</b></p> <ul style="list-style-type: none"> <li>Couper le courant ou s'assurer que l'environnement est classé non dangereux avant de débrancher l'équipement.</li> <li>Couper le courant ou s'assurer que l'environnement est classé non dangereux avant de débrancher les connecteurs. Fixer tous les connecteurs externes reliés à cet équipement à l'aide de vis, loquets coulissants, connecteurs filetés ou autres moyens fournis avec ce produit.</li> <li>La substitution de composants peut rendre cet équipement inadapté à une utilisation en environnement de Classe 1, Division 2.</li> <li>S'assurer que l'environnement est classé non dangereux avant de changer les piles.</li> </ul>

**ATTENTION**



For Class I Division 2 applications, use only Class I Division 2 Listed or Recognized accessories and modules approved for use within 1794 platform.

## European Hazardous Location Approval

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### European Zone 2 Certification (The following applies when the product bears the Ex or EEx Marking.)

This equipment is intended for use in potentially explosive atmospheres as defined by European Union Directive 94/9/EC and has been found to comply with the Essential Health and Safety Requirements relating to the design and construction of Category 3 equipment intended for use in potentially explosive atmospheres, given in Annex II to this Directive.

Compliance with the Essential Health and Safety Requirements has been assured by compliance with EN 60079-15 and EN 60079-0.

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#### ATTENTION



This equipment is not resistant to sunlight or other sources of UV radiation.

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#### WARNING



- This equipment must be installed in an enclosure providing at least IP54 protection when applied in Zone 2 environments.
  - This equipment shall be used within its specified ratings defined by Allen-Bradley.
  - Provision shall be made to prevent the rated voltage from being exceeded by transient disturbances of more than 40% when applied in Zone 2 environments.
  - This equipment must be used only with ATEX certified backplanes.
  - Secure any external connections that mate to this equipment by using screws, sliding latches, threaded connectors, or other means provided with this product.
  - Do not disconnect equipment unless power has been removed or the area is known to be nonhazardous.
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## Removal and Insertion Under Power

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#### WARNING



When you insert or remove the module while backplane power is on, an electrical arc can occur. This could cause an explosion in hazardous location installations.  
Be sure that power is removed or the area is nonhazardous before proceeding.

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## About the Module

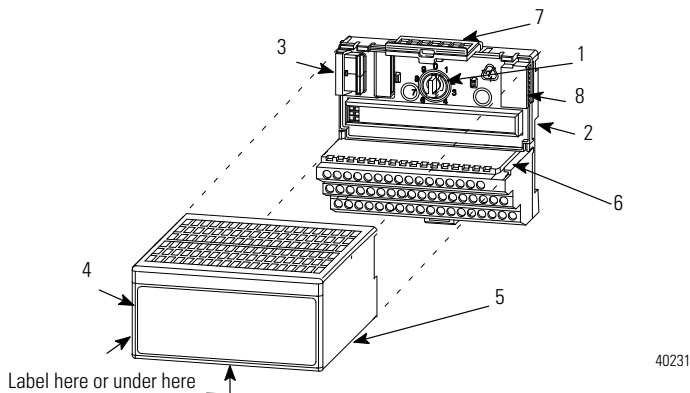
The HART analog modules can be used with ControlNet, Ethernet and Profibus-DP (1794-APBDV1 only) adapters. When using the Series B module with a Series B profile, you must have a ControlNet adapter Revision 5.1 or higher or an Ethernet adapter Revision 4.2 or higher.

For this scenario (Series A profile with a Series B Module), the data maps (input, configuration and extended configuration) are designated as Series A Mode. Note, all other data maps are for a Series B module with a Series B profile.

Only use the series A configuration when replacing a series A module with a series B module. If you access the Series A configuration while using the module as a series B unpredictably operation of the module may occur.

## Install the Module

Read this for information about how to install the module. The module must be used with a 1794-TB3G or 1794-TB3GS terminal base unit.



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### ATTENTION



During mounting of all devices, be sure that all debris (such as metal chips or wire strands) is kept from falling into the module. Debris that falls into the module could cause damage on power up.

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### ATTENTION



Do not remove or replace a Terminal Base unit while power is applied. Interruption of the backplane can result in unintentional operation or machine motion.

### IMPORTANT

You must disable keying in your profile when replacing a series A module with a series B module.

To install the module on a 1794 terminal base, refer to the figure and complete the following.

1. Rotate the keyswitch (1) on the terminal base (2) clockwise to position 4 as required for this type of module.

### IMPORTANT

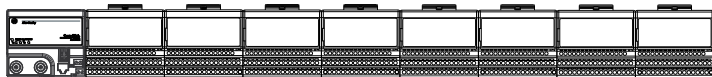
Do not change the position of the keyswitch after wiring the terminal base unit.

2. Make sure the flexbus connector (3) is pushed all the way to the left to connect with the neighboring terminal base or adapter.

### IMPORTANT

You cannot install the module unless the connector is fully extended.

3. Make sure the pins on the bottom of the module are straight so they align properly with the connector in the terminal base.
4. Position the module (4) with its alignment bar (5) aligned with the groove (6) on the terminal base.
5. Press firmly and evenly to seat the module in the terminal base unit, noting that the module is seated when the latching mechanism (7) is locked into the module.



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6. Remove cap plug (8) and attach another terminal base unit to the right of this terminal base unit if required.



## Wire the Module

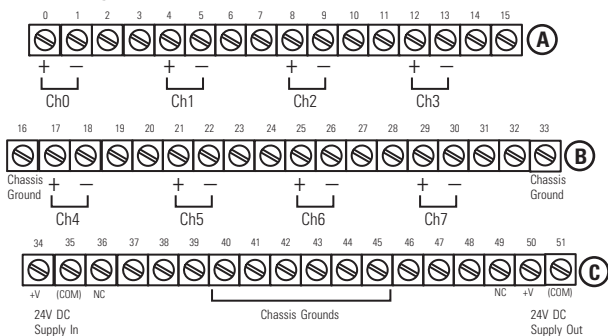
### WARNING



If you connect or disconnect wiring while the field-side power is on, an electrical arc can occur. This could cause an explosion in hazardous location installations. Be sure that power is removed or the area is nonhazardous before proceeding.

To connect two-wire transmitter devices for 1794-TB3G and 1794-TB3GS bases, refer to the tables and figure and complete the following.

### Module Wiring



+V = +24V DC = Terminals C-34 and C-50 (1794-TB3G shown)  
 -V = COM = C-35 and C-51  
 Chassis Ground = Terminals B-16, B-33, C-38, C-40...45, and C-47  
 NC = No connection  
 For daisy-chaining : Supply in C-34 (+V) and C-35 (COM)  
 Supply out C-50 (+V) and C-51 (COM)

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1. Connect the individual input wiring to (+) terminals (0, 4, 8, 12) on the 0 to 15 row (A) and on the 16 to 33 row (B) (terminals 17, 21, 25, 29) as indicated in the table Wire Connections.
2. Connect the associated input to the corresponding (-) terminal (1, 5, 9, 13) on the 0 to 15 row (A), and on the 16 to 33 row (B) (terminals 18, 22, 26, 30) for each input as indicated in the table Wire Connections.
3. Connect +V DC power to terminal 34 on the 34 to 51 row (C).

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4. Connect -V to terminal 35 on the 34 to 51 row (C).
5. If continuing power to the next terminal base unit, connect a jumper from terminal 50 (+V) on this base unit to terminal 34 on the next base unit.

If continuing common to the next terminal base unit, connect a jumper from terminal 51 (-V) on this base unit to terminal 35 on the next base unit.

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**ATTENTION**

The 1794-OE8H module shall be used only with Listed Allen-Bradley (Rockwell Automation) Power Supply (catalog number 1794-PS13) or Listed Class 2 source.

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**ATTENTION**

To reduce susceptibility to noise, power analog modules and digital modules from separate power supplies.

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### Wire Connections

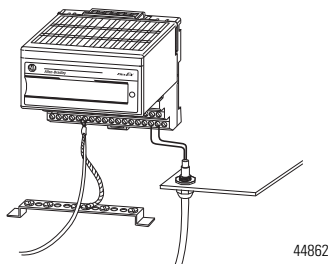
Output	Output +	Output -	Output	Output +	Output -
Output 0	A-0	A-1	Output 4	B-17	B-18
Output 1	A-4	A-5	Output 5	B-21	B-22
Output 2	A-8	A-9	Output 6	B-25	B-26
Output 3	A-12	A-13	Output 7	B-29	B-30
+V	Terminals 34 and 50				
-V	Terminals 35 and 51				

Terminals B-16, B-33, C-38, C-40, C-41, C-43, C-43, C-44, C-45 and C-48 are connected to chassis ground

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## Ground the Module

All I/O wiring must use shielded wire. Shields must be terminated external to the module, such as bus bars and shield-terminating feed-throughs.



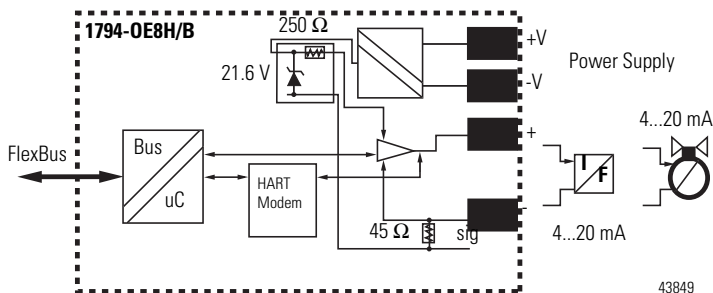
## Outputs

Each output can operate an analog field device.

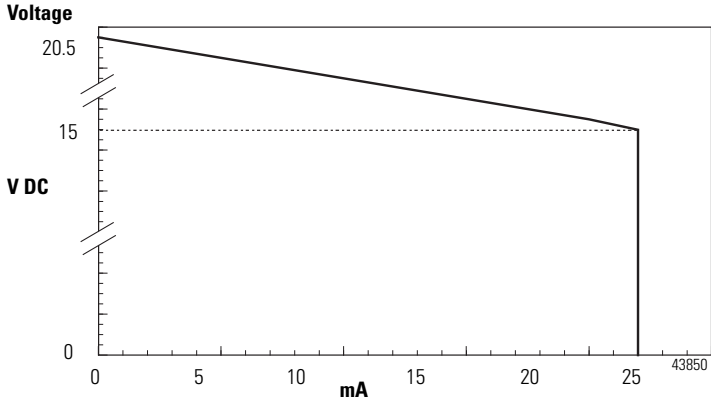
The channels in these modules are electrically connected to each other and have a common plus-line.

### IMPORTANT

When interconnecting several lines, you must consider the total accumulated power.



## Output Voltage/Current Capability



## Input Map

Word	Bit															
	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
0	FA Ch7	FA Ch6	FA Ch5	FA Ch4	FA Ch3	FA Ch2	FA Ch1	FA Ch0	HR	Reserved			Diagnostic Status			
1	Reserved															
2	HCF Ch7	HCF Ch6	HCF Ch5	HCF Ch4	HCF Ch3	HCF Ch2	HCF Ch1	HCF Ch0	HF Ch7	HF Ch6	HF Ch5	HF Ch4	HF Ch3	HF Ch2	HF Ch1	HF Ch0
3	HP Ch7	HP Ch6	HP Ch5	HP Ch4	HP Ch3	HP Ch2	HP Ch1	HP Ch0	HC Ch7	HC Ch6	HC Ch5	HC Ch4	HC Ch3	HC Ch2	HC Ch1	HC Ch0

Where: Ch = channel

FA = fault

HR = HART rebuilding

HCF = HART current fault

HF = HART communication fault

HP = HART present

HC = HART communication

## Output Map

Word	Bit																
	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0	
0	Res	FR	Reserved					DD Ch7	DD Ch6	DD Ch5	DD Ch4	DD Ch3	DD Ch2	DD Ch1	DD Ch0		
1	Channel 0 Output Data																
2	Channel 1 Output Data																
3	Channel 2 Output Data																
4	Channel 3 Output Data																
5	Channel 4 Output Data																
6	Channel 5 Output Data																
7	Channel 6 Output Data																
8	Channel 7 Output Data																

Where: Res = reserved  
 Ch = channel  
 DD = digital data  
 FR = fault reset

## Configuration Map

Word	Bit															
	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
0	LFM	VR	FE Ch7	FE Ch6	FE Ch5	FE Ch4	Byte Order Group B		HS LEDs	HSI	FE Ch3	FE Ch2	FE Ch1	FE Ch0	Byte Order Group A	
1	HD Ch7	HD Ch6	HD Ch5	HD Ch4	HD Ch3	HD Ch2	HD Ch1	HD Ch0	HHE Ch7	HHE Ch6	HHE Ch5	HHE Ch4	HHE Ch3	HHE Ch2	HHE Ch1	HHE Ch0
2	Data Format Ch3				Data Format Ch2				Data Format Ch1				Data Format Ch0			
3	Data Format Ch7				Data Format Ch6				Data Format Ch5				Data Format Ch4			
4	HART Read Back Threshold Ch1					FLE Ch1	AFM Ch1	HART Read Back Threshold Ch0					FLE Ch0	AFM Ch0		
5	HART Read Back Threshold Ch3					FLE Ch3	AFM Ch3	HART Read Back Threshold Ch2					FLE Ch2	AFM Ch2		
6	HART Read Back Threshold Ch5					FLE Ch5	AFM Ch5	HART Read Back Threshold Ch4					FLE Ch4	AFM Ch04		

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### Configuration Map

Word	Bit															
	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
7	HART Read Back Threshold Ch7					FLE Ch7	AFM Ch7	HART Read Back Threshold Ch6					FLE Ch6	AFM Ch6		
8	DF Ch7	DF Ch6	DF Ch5	DF Ch4	DF Ch3	DF Ch2	DF Ch1	DF Ch0	DM Ch7	DM Ch6	DM Ch5	DM Ch4	DM Ch3	DM Ch2	DM Ch1	DM Ch0
9	Fault Value Ch0															
10	Fault Value Ch1															
11	Fault Value Ch2															
12	Fault Value Ch3															
13	Fault Value Ch4															
14	Fault Value Ch5															
15	Fault Value Ch6															
16	Fault Value Ch7															
17	HR Ch7	HR Ch6	HR Ch5	HR Ch4	HR Ch3	HR Ch2	HR Ch1	HR Ch0	HC Ch7	HC Ch6	HC Ch5	HC Ch4	HC Ch3	HC Ch2	HC Ch1	HC Ch0
Where	LFM = local fault mode								VR = verify replacement							
	FE = fault enable								HD = HART disable							
	HHE = HART handheld enable								FLE = fault latch enabled							
	AFM = analog fault mode								DF = digital fault mode							
	DM = digital mode								HR = HART rebuild							
	HC = HART CMD3 disable															

## Byte Order Configuration

Byte Order Group B		Byte Order Group A		Description <sup>(1)</sup>
Bit 9	Bit 8	Bit 1	Bit 0	
0	0	0	0	Little Endian Format (Default) = All data entries in true little Endian format.
1	0	1	0	Word Swap = Word swap only values requiring more then one word, for example: 32 bit float values.
0	1	0	1	Byte Swap (reserved for future implementation) = Byte swap all words in data table.
1	1	1	1	Big Endian Format (reserved for future implementation) = All data entries in true Big Endian format.

<sup>(1)</sup> All other combinations are invalid. Values will Revert to the last valid configuration (in case of original start-up this would be default configuration) and set module Diagnostic Status to "2" configuration failure.

## Data Format - Write Words 2 and 3

Data Format	Bits				Format	Signal Range		User Range		Resolution
	15	14	13	12		LO	HI	LO	HI	
	11	10	9	8						
	7	6	5	4						
3	2	1	0							
0	0	0	0	0	0...20 mA as Milliamps	0.00	22.00	0 (0.000 mA)	22000 (22.000 mA)	0.1% of 0...20 mA
1	0	0	0	1	0...20 mA as %	0.00	22.00	0 (0%)	11000 (110.00%)	0.2% of 0...20 mA
2	0	0	1	0	Not assigned					
3	0	0	1	1	0...20 mA as unsigned integer	0.00	20.00	0 (0.000 mA)	65535 (22.000 mA)	0.03% of 0...20 mA
4	0	1	0	0	4...20 mA as mA	2.00	22.00	2000 (2.000 mA)	22000 (22.000 mA)	0.01% of 4...20 mA
5	0	1	0	1	Not assigned					
6	0	1	1	0	Not assigned					

**Data Format - Write Words 2 and 3**

Data Format	Bits				Format	Signal Range		User Range		Resolution
	15	14	13	12		LO	HI	LO	HI	
	11	10	9	8						
	7	6	5	4						
3	2	1	0							
7	0	1	1	1	4...20 mA as unsigned interger	4.00	20.00	0 (4 mA)	65535 (20 mA)	0.03% of 4...20 mA
8	1	0	0	0	Not assigned					
9	1	0	0	1						
10	1	0	1	0						
11	1	0	1	1	0...20 mA as D/A count	0.00	22.00	0 (0 mA)	8000 (22 mA)	0.28% of 0...20 mA
12	1	1	0	0	Not assigned					
13	1	1	0	1	4...20 mA as %	3.00	21.00	-625 (-6.25%)	10625 (106.25%)	0.16% of 4...20 mA
14	1	1	1	0	4...20 mA as %	2.00	22.00	-1250 (-12.50%)	11250 (112.50%)	0.16% of 4...20 mA
15	1	1	1	1	Not assigned					

**Cyclic HART Input Data**

The HART input data holds the primary variables for the "live" HART device, and other information gathered during the normal HART scan. Additional "documentary" data is available through the pass through message interface in the device information tables. Pass through messages are defined in detail in the User Manual.

**IMPORTANT**

The HART Input Data for a channel may be zeroes if HART communications is disabled for that channel. For more information on disabling HART communications, refer to the Disable HART communications and HART CMD 3 Disable functions in the Configuration Map table.



**HART Input Data**

Word	Bit															
	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
0	Reserved								Ch7	Ch6	Ch5	Ch4	Ch3	Ch2	Ch1	Ch0 (HART Communications Status)
1	Reserved															
2	Ch0 HART Field Device Status								Ch0 HART Comm Status							
3	Reserved								Ch0 HART Loop Status							
4	Ch0 HART Primary Value															
5	(IEEE 754-1985 Single-Precision 32 bit floating point)															
6	Ch0 HART Secondary Value															
7	(IEEE 754-1985 Single-Precision 32 bit floating point)															
8	Ch0 HART Tertiary Value															
9	(IEEE 754-1985 Single-Precision 32 bit floating point)															
10	Ch0 HART Fourth (Quaternary) Value															
11	(IEEE 754-1985 Single-Precision 32 bit floating point)															
12	Ch0 Secondary Value Units Code								Ch0 Primary Value Units Code							
13	Ch0 Fourth Value Units Code								Ch0 Tertiary Value Units Code							
14	Ch1 HART Field Device Status								Ch1 HART Communication Status							
15	Reserved								Ch1 HART Loop Status							
16	Ch1 HART Primary Value															
17																
18	Ch1 HART Secondary Value															
19																
20	Ch1 HART Tertiary Value															
21																
22	Ch1 HART Fourth Value															
23																
24	Ch1 HART Secondary Value Units Code								Ch1 HART Primary Value Units Code							
25	Ch1 HART Fourth Value								Ch1 HART Tertiary Value Units Code							
26	Ch2 HART Field Device Status								Ch2 HART Communication Status							
27	Reserved								Ch2 HART Loop Status							

**HART Input Data**

Word	Bit															
	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
28	Ch2 HART Primary Value															
29																
30	Ch2 HART Secondary Value															
31																
32	Ch 2 HART Tertiary Value															
33																
34	Ch2 HART Fourth Value															
35																
36	Ch2 HART Secondary Value Units Code								Ch2 HART Primary Value Units Code							
37	Ch2 HART Fourth Value								Ch2 HART Tertiary Value Units Code							
38	Ch3 HART Field Device Status								Ch3 HART Communication Status							
39	Reserved								Ch0 HART Loop Status							
40	Ch3 HART Primary Value															
41																
42	Ch3 HART Secondary Value															
43																
44	Ch3 HART Tertiary Value															
45																
46	Ch3 HART Fourth Value															
47																
48	Ch3 HART Secondary Value Units Code								Ch3 HART Primary Value Units Code							
49	Ch3 HART Fourth Value								Ch3 HART Tertiary Value Units Code							
50	Ch4 HART Field Device Status								Ch4 HART Communication Status							
51	Reserved								Ch4 HART Loop Status							
52	Ch4 HART Primary Value															
53																
54	Ch4 HART Secondary Value															
55																
56	Ch4 HART Tertiary Value															
57																

**HART Input Data**

Word	Bit															
	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
58	Ch4 HART Fourth Value															
59																
60	Ch4 HART Secondary Value Units Code								Ch4 HART Primary Value Units Code							
61	Ch4 HART Fourth Value								Ch4 HART Tertiary Value Units Code							
62	Ch5 HART Field Device Status								Ch5 HART Communication Status							
63	Reserved								Ch5 HART Loop Status							
64	Ch5 HART Primary Value															
65																
66	Ch5 Secondary Value															
67																
68	Ch5 Tertiary Value															
69																
70	Ch5 Fourth Value															
71																
72	Ch5 HART Secondary Value Units Code								Ch5 HART Primary Value Units Code							
73	Ch5 HART Fourth Value								Ch5 HART Tertiary Value Units Code							
74	Ch6 HART Field Device Status								Ch6 HART Communication Status							
75	Reserved								Ch6 HART Loop Status							
76	Ch6 HART Primary Value															
77																
78	Ch6 Secondary Value															
79																
80	Ch6 Tertiary Value															
81																
82	Ch6 Fourth Value															
83																
84	Ch6 HART Secondary Value Units Code								Ch6 HART Primary Value Units Code							
85	Ch6 HART Fourth Value								Ch6 HART Tertiary Value Units Code							
86	Ch7 HART Field Device Status								Ch7 HART Communication Status							
87	Reserved								Ch7 HART Loop Status							

### HART Input Data

Word	Bit															
	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
88	Ch7 HART Primary Value															
89																
90	Ch7 Secondary Value															
91																
92	Ch7 Tertiary Value															
93																
94	Ch7 Fourth Value															
95																
96	Ch7 HART Secondary Value Units Code								Ch7 HART Primary Value Units Code							
97	Ch7 HART Fourth Value								Ch7 HART Tertiary Value Units Code							

### HART Input Data Descriptions

Chn: HART CMD 3 Communication Status	0: HART CMD3 Communication Disabled or No Error	1: HART CMD3 Communication Error between Adapter & Module
Chn: HART Comm Status (HART CMD3 Response first status byte):	Refer to User Manual	
Chn: HART Field Device Status (HART CMD3 Response second status byte):	Refer to User Manual	

## HART Input Data Descriptions

Chn: HART Loop Status:

Bit 0: HART enable	0: Disabled	1: Enabled
Bit 1: Device Connected	0: Not Connected	1: Connected
Bit 2: Response Error	0: No HART message failure	1: Response ended in error
Bit 3: CMD 48 Update	0: CMD 48 not updated	1: CMD 48 updated
Bit 4: HART Loop Tolerance Error	0: No HART Current Fault	1: HART Current Fault
Bit 5: HART Update	0: HART Device information not updated	1: HART Device information updated since last read
Bit 6: HART message	0: No new message	1: HART user message queue has completed a message
Bit 7:		Reserved

Where PVA = The primary variable for this channel has been acquired.  
 SVA = The secondary variable for this channel has been acquired.  
 TVA = The tertiary variable for this channel has been acquired.  
 FVA = The fourth (quaternary) variable for this channel has been acquired.

## HART Read Back Threshold

HART Read Back	Decimal Value	Bits				
		7	6	5	4	3
		15	14	13	12	11
Disabled	0	0	0	0	0	0
Not applicable <sup>(1)</sup>	1	0	0	0	0	1
Not applicable	2	0	0	0	1	0
Not applicable	3	0	0	0	1	1
Not applicable	4	0	0	1	0	0
5%	5	0	0	1	0	1
6%	6	0	0	1	1	0
7%	7	0	0	1	1	1
8%	8	0	1	0	0	0

**HART Read Back Threshold**

HART Read Back	Decimal Value	Bits				
		7	6	5	4	3
		15	14	13	12	11
9%	9	0	1	0	0	1
10%	10	0	1	0	1	0
...	...	...	...	...	...	...
30%	30	1	1	1	1	0
31%	31	1	1	1	1	1

<sup>(1)</sup> 1, 2, 3, and 4 are not applicable. Values between 1 and 4 will lead the IOM to automatically use an internal value of 5%.

**Configuration Map (Series A Mode)**

Config	Bit															
Word	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
0	LFM	Res	FM Ch2...3	FM Ch0...1	AFState Ch2...3	AFState Ch0...1	Data Format Ch2...3				Data Format Ch0...1					
1	LM Ch4...7	LM Ch0...3	FM Ch6...7	FM Ch4...5	AFState Ch6...7	AFState Ch4...5	Data Format Ch6...7				Data Format Ch4...5					
2	DFS Ch7	DFS Ch6	DFS Ch5	DFS Ch4	DFS Ch3	DFS Ch2	DFS Ch1	DFS Ch0	AD M Ch7	AD M Ch6	AD M Ch5	AD M Ch4	AD M Ch3	AD M Ch2	AD M Ch1	AD M Ch0
3	Analog Fault State Value Channel 0															
4	Analog Fault State Value Channel 1															
5	Analog Fault State Value Channel 2															
6	Analog Fault State Value Channel 3															
7	Analog Fault State Value Channel 4															
8	Analog Fault State Value Channel 5															
9	Analog Fault State Value Channel 6															
10	Analog Fault State Value Channel															

Where: LFM = Local Fault Mode

FM = Fault Mode

AFState = Analog Fault State

DFS = Digital Fault State

Res = Reserved

Ch = Channel

LM = Latch Mode

ADM = Analog/Digital Mode

The extended configuration data table is accessed (read/write) by using a MSG or CIO instruction. Refer to Field Descriptions on page 24 for more information.

### Extended Configuration Data Table (Series A Mode)

Config	Bit															
Word	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
0	PM Ch7	PM Ch6	PM Ch5	PM Ch4	PM Ch3	PM Ch2	PM Ch1	PM Ch0	SME Ch7	SME Ch6	SME Ch5	SME Ch4	SME Ch3	SME Ch2	SME Ch1	SME Ch0
1	Reserved			HART Read Back Threshold Ch4...7					HS LED	HS Inht	50/6 0 Hz	HART Read Back Threshold Ch0...3				

Where: Ch = Channel

SME = Secondary Master Enable

HS Inht = HART Status Inhibit

PM = Primary Master Inhibit

HS LED = HART Status LEDs

**Secondary Master Enable (SME)/ Primary Master Inhibit (PMI)  
(Series A Mode)**

	Bits <sup>(1)</sup>	1 (Default)	2	3	4
<b>PMI</b>	8, 9, 10, 11, 12, 13, 14, 15	0	0	1	1
<b>SME</b>	0, 1, 2, 3, 4, 5, 6, 7	0	1	0	1
HART Smooth Filter		Pulsed	On	Off	On
Rebuild		On	On	Off	Off
HART Read Back		On	On	Off	Off
Primary Master		On	On	Off	Off
Secondary Master		Off	On	Off	On

(1) Where:

Ch 0 - bits 0 and 8; Ch 1 - bits 1 and 9; Ch 2 - bits 2 and 10; Ch 3 - bits 3 and 11; Ch 4 - bits 4 and 12; Ch 5 - bits 5 and 13; Ch 6 - bits 6 and 14; Ch 7 - bits 7 and 15

**Field Descriptions**

Analog/Digital Output Mode	<p>Selects if the channel acts as a normal analog output or as a switched digital output.</p> <p>Analog Output mode will follow the Analog Data Format selected. Digital Output mode will output 0 mA = OFF, 22 mA = ON if the Fault mode is 0 = disable. Digital Output mode will output 2 mA = OFF, 22 mA = ON if the Fault mode is 1 = wire off fault detection enabled. Range: 0 = normal analog output, 1 = switched digital output.</p>
Analog Output Data	<p>Specifies the value of the analog output data to the module. Specific format is controlled by Module Data Format Control parameter. This data is used when the channel is in Analog Output mode.</p>
Digital Output Data	<p>Specifies the value of the digital output data to the module. This data is used when the channel is in digital output mode.</p> <p>Range: 0 = output, 0 mA = OFF, 1 = 22 mA = ON if the Fault mode is 0 = disable. 0 = output, 2 mA = OFF, 1 = 22 mA = ON if the Fault mode is 1 = wire-off fault detection enabled.</p>
Global Reset	<p>This bit acts to reset all outputs to accept normal system output data. It acts in conjunction with the Latch Retry parameter. If any channel faults occur, the Latch Retry parameter can be set to cause the fault to be latched and the output to go to its safe state value.</p> <p>This is an edge-triggered signal. It must first be set (1). Reset will then occur on the set-to-reset transition.</p>



## Field Descriptions

Analog Fault State	Determines how module reacts to faults when channel is used in Analog Normal mode. Range: 0 = go to minimum value of data range, 1 = go to maximum value of data range, 2 = hold last state, or use analog fault state value.
Analog Fault State Value	Specifies the fault state value of the analog output data to the module. Specific format is controlled by Module Data Format Control parameter. This data is used when the channel is in Analog Output mode and the analog fault state is configured to use analog fault state value.
Digital Fault State	Determines how module reacts to faults when channel is used in digital mode. Range: 0 = reset, 1 = hold last state.
Fault Mode	Selects whether the channel pair fault detection is enabled or disabled. There is a 100 Hz (10 ms) filter for wire-off/lead-break detection. Range: 0 = disable, 1 = wire-off fault detection enabled.
Latch Retry Mode	Latch Retry determines channel operation under wire-off fault conditions. These bits control the action of two channel groups - channels 0...3 and channels 4...7. When a channel fault occurs, the channel fault alarm will be set (if enabled) and the safe state mode will be enabled. If retry is selected, the channel will periodically try to reestablish proper output. If latch is selected, the fault will be latched until a Global Reset is issued. Range: 0 = retry, 1 = latch.
Local Fault Mode	This parameter determines how the Module Safe State will be used for bus communication and internal module faults. This parameter sets this characteristic for the module. Range: 0 = fault states activated by bus communication faults, 1 = fault states activated by any failure (for example, bus communications).
Fault Alarm (8 or 1 Bit Each)	Alarm signal for open wire channel fault, detected at < 2 mA. This alarm is disabled when a data format is selected which includes 0 mA. Range: 0 = normal, 1 = wire-off fault detected.
HART Rebuild Flag (1 of 1 Bit)	During the time the system is rebuilding the HART table, the HART rebuild flag is set. Range: 0 = normal, 1 = HART rebuilding.



## Cooperative Operation of the Adapter and the 1794-OE8H Output Module

The ControlNet adapter, EtherNet adapter, and the FlexLogix controllers convey the Run/Program (Idle) mode and Communication Fault status directly to the 1794-OE8H module. The 1794-OE8H module monitors this information and determines its own fault state actions according to your configuration. This allows for a more simplified approach to your connections. With regard to the Program mode behavior and Network Communication Fault, the 1794-OE8H module can be configured to:

- set Analog Output to Minimum Value.
- set Analog Output to Maximum Value.
- hold Last Analog Value.
- go to User Programmable Analog Value.
- set Digital Output to Minimum Value.
- hold Last Digital Value.

## Repair

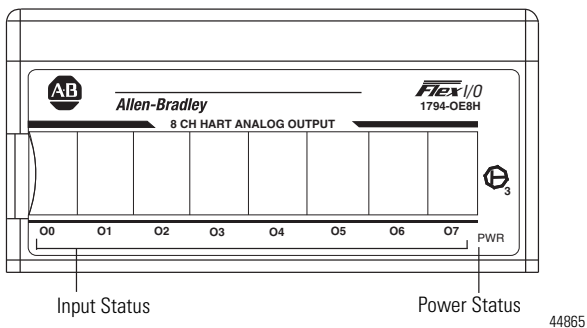
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**ATTENTION**

This module is not field repairable. Any attempt to open the module will void the warranty. If repair is necessary, return the module to the factory.

---

## Status Indicators



44865

## Interpret the Status Indicators

Status	Description
Flashing red	Channel fault - Channel 0 indicator will turn red while power-up check is running
Solid green	Power applied to module

## Specifications

### FLEX I/O 8 Output HART Analog Module - 1794-OE8H, Series B

Attribute	Value
Number of outputs	8 single-ended, non-isolated
Module base	Catalog numbers 1794-TB3G, 1794-TB3GS
Resolution	13 bits
Absolute accuracy	0.1% Full Scale @ 20 °C (68°F)
Accuracy drift with temperature <sup>(1)</sup>	0.010% Full Scale for 0 °C...55 °C (32...131 °F)
Functional data range	>15V @ 22 mA >22V @ 0 mA
Data format	Configurable
Step response to 99% of FS	4 ms
Conversion type	Sigma Delta
Update rate	see input update rate table
Output terminals	(Terminals: 0...2; 4...6; 8...10; 12...14; 17...19; 21...23; 25...27; 29...31)
Power Supply (Terminals: 34/50 (+); 35/51 (-))	24V DC nominal using Catalog number 1794-PS13 19.2...31.2V DC (includes 5% ripple)
Indicators	8 red fault indicators 8 yellow HART communication indicators 1 green power
Isolation voltage	50V (continuous), Basic Insulation Type Routine tested at 850V DC for 1 s, between field side and system No isolation between individual channels
Voltage variation	IEC 61000-4-29: 10 ms interruption on DC supply ports

**FLEX I/O 8 Output HART Analog Module - 1794-OE8H, Series B**

<b>Attribute</b>	<b>Value</b>
Flexbus current external input <sup>(2)</sup>	5V DC 80 mA 24V DC 190 mA
Power dissipation, max	6.1 W @ 31.2V DC
Enclosure type rating	None (open-style)
Terminal base screw torque	Determined by installed terminal base
Wire size	Determined by installed terminal base
Wiring category <sup>(3)</sup>	2 - on signal ports 2 - on power ports
Wire type	Shielded on signal ports
Thermal dissipation, max	20.8BTU/hr @31.2V DC
Keyswitch position	4
Dimensions (HxWxD), approx.	46.0 x 94.0 x 75.0 mm (1.8 x 3.7 x 2.95 in.)
Weight, approx.	200 g (7.05 oz)
North American temperature code	T4A
IEC Temp Code	T4

<sup>(1)</sup> Includes offset, gain, nonlinearity, and repeatability error terms.

<sup>(2)</sup> If 24V DC is removed from the module, input resistance = 10 k $\Omega$ .

<sup>(3)</sup> Use this Conductor Category information for planning conductor routing. Refer to Industrial Automation Wiring and Grounding Guidelines, publication [1770-4.1](#).

**Environmental**

<b>Attribute</b>	<b>Value</b>
Temperature, operating	IEC 60068-2-1 (Test Ad, Operating Cold), IEC 60068-2-2 (Test Bd, Operating Dry Heat), IEC 60068-2-14 (Test Nb, Operating Thermal Shock): -20...55 °C (-4...131 °F)
Temperature, nonoperating	IEC 60068-2-1 (Test Ab, Unpackaged Nonoperating Cold), IEC 60068-2-2 (Test Bb, Unpackaged Nonoperating Dry Heat) IEC 60068-2-14 (Test Na, Unpackaged Nonoperating Thermal Shock): -40...85 °C (-40...185 °F)
Relative humidity	IEC 60068-2-30 (Test Db, Unpackaged Damp Heat): 5...95% non-condensing
Vibration	IEC 60068-2-6 (Test Fc, Operating): 2 g @ 10...500 Hz
Shock, operating	IEC 60068-2-27 (Test Ea, Unpackaged Shock): 15 g
Shock, nonoperating	IEC 60068-2-27 (Test Ea, Unpackaged Shock): 15 g
Emissions	CISPR 11: Group 1, Class A (with appropriate enclosure)
ESD Immunity	IEC 61000-4-2: 6 kV contact discharges 8 kV air discharges
Radiated RF Immunity	IEC 61000-4-3: 10V/m with 1 kHz sine-wave 80% AM from 80...2500 MHz 1V/m with 1 kHz sine-wave 80% AM from 2500...2700 MHz
EFT/B Immunity	IEC 61000-4-4: ±2 kV at 5 kHz on power ports ±2 kV at 5 kHz on signal ports
Surge Transient Immunity	IEC 61000-4-5: ±1 kV line-line(DM) and ±2 kV line-earth(CM) on power ports ±2 kV line-earth(CM) on shielded ports
Conducted RF Immunity	IEC 61000-4-6: 10V rms with 1 kHz sine-wave 80%AM from 150 kHz...80 MHz

## Certifications

Certification (when product is marked) <sup>(1)</sup>	Value
c-UL-us	UL Listed for Class I, Division 2 Group A,B,C,D Hazardous Locations, certified for U.S. and Canada. See UL File E194810.
CE	European Union 2004/108/EC EMC Directive, compliant with: EN 61326-1; Meas./Control/Lab., Industrial Requirements EN 61000-6-2; Industrial Immunity EN 61000-6-4; Industrial Emissions EN 61131-2; Programmable Controllers (Clause 8, Zone A & B)
C-Tick	Australian Radiocommunications Act, compliant with: AS/NZS CISPR 11; Industrial Emissions
Ex	European Union 94/9/EC ATEX Directive, compliant with: EN 60079-15; Potentially Explosive Atmospheres, Protection "n" (II 3 G Ex nA IIC T4 X) EN 60079-0; General Requirements (Zone 2)

<sup>(1)</sup> See the Product Certification link at <http://www.ab.com> for Declaration of Conformity, Certificates, and other certification details.

[www.rockwellautomation.com](http://www.rockwellautomation.com)

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