



## CENTERLINE<sup>®</sup> Motor Control Centers *NEMA Type 12 Sealing Instructions*

### Instructions

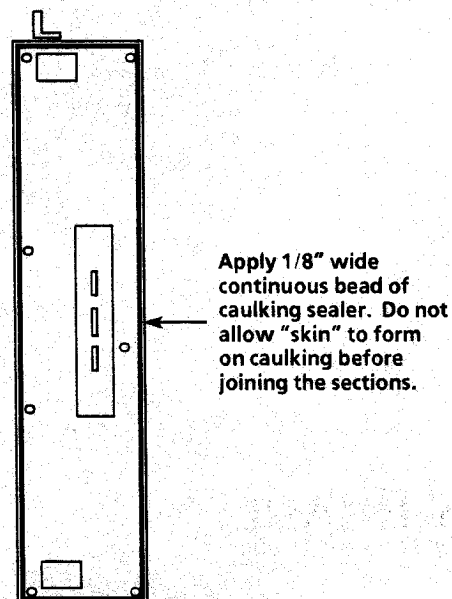
#### Procedure

**Scope:** For NEMA Type 12 structures only.

#### Instructions:

- a. Remove the tube of caulking (mastic) sealer from the splice kit. Cut the nozzle at the first notch (1/8" from the end).
- b. Read the application directions on the tube. Apply a continuous bead of caulking, 1/8" wide around the outside edge of the sideplate on the fixed motor control center (**Figure 1**).

**Figure 1.**  
Correct application of caulking





**ALLEN-BRADLEY**  
A ROCKWELL INTERNATIONAL COMPANY

Packaged Control Products Division  
Milwaukee, Wisconsin 53204 U.S.A.

Publication 2100-5.25 - March, 1992

